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FIRST NAMED INVENTOR APPLICATION NO. FILING DATE ATTORNEY DOCKET NO. CONFIRMATION NO. 10/623,807 07/22/2003 740819-1024 Kotoyoshi Murakami 5277 **EXAMINER** 22204 7590 11/30/2005 NIXON PEABODY, LLP OMGBA, ESSAMA 401 9TH STREET, NW ART UNIT PAPER NUMBER **SUITE 900** WASHINGTON, DC 20004-2128 3726

DATE MAILED: 11/30/2005

Please find below and/or attached an Office communication concerning this application or proceeding.

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	Application No	o. Applicant(s)		
	10/623,807	MURAKAMI, KO	MURAKAMI, KOTOYOSHI	
Office Action Summary	Examiner	Art Unit		
	Essama Omgba			
The MAILING DATE of this comi Period for Reply	munication appears on the cov	er sheet with the correspondence	address	
A SHORTENED STATUTORY PERIO WHICHEVER IS LONGER, FROM TH - Extensions of time may be available under the proving after SIX (6) MONTHS from the mailing date of this - If NO period for reply is specified above, the maximum - Failure to reply within the set or extended period for Any reply received by the Office later than three more earned patent term adjustment. See 37 CFR 1.704	IE MAILING DATE OF THIS C isions of 37 CFR 1.136(a). In no event, how communication. um statutory period will apply and will expire reply will, by statute, cause the application in this after the mailing date of this communication.	COMMUNICATION. wever, may a reply be timely filed e SIX (6) MONTHS from the mailing date of this to become ABANDONED (35 U.S.C. § 133).		
Status				
1) Responsive to communication(s) filed on <u>16 September 2005</u> .			
2a) This action is FINAL.	2b)⊠ This action is non-fi			
3) Since this application is in condi	tion for allowance except for fo	ormal matters, prosecution as to t	the merits is	
closed in accordance with the pr	ractice under Ex parte Quayle,	, 1935 C.D. 11, 453 O.G. 213.		
Disposition of Claims				
4)⊠ Claim(s) <u>2-8 and 10-20</u> is/are pe	ending in the application.			
4a) Of the above claim(s)		eration.		
5) Claim(s) 3,6-8,11 and 14-20 is/a	are allowed.			
6)⊠ Claim(s) <u>2,10 and 12</u> is/are reject	cted.			
7) Claim(s) <u>4,5 and 13</u> is/are object	ted to.			
8) Claim(s) are subject to re	striction and/or election requir	ement.		
Application Papers				
9) The specification is objected to b	by the Examiner.			
10) The drawing(s) filed on is/		bjected to by the Examiner.		
		d in abeyance. See 37 CFR 1.85(a).		
Replacement drawing sheet(s) inclu	iding the correction is required if t	the drawing(s) is objected to. See 37	CFR 1.121(d).	
11)☐ The oath or declaration is object	ed to by the Examiner. Note th	e attached Office Action or form	PTO-152.	
Priority under 35 U.S.C. § 119				
2. Certified copies of the price3. Copies of the certified copapplication from the Internal	of: ority documents have been rec ority documents have been rec oies of the priority documents I national Bureau (PCT Rule 17.	ceived. ceived in Application No have been received in this Nation 2(a)).	al Stage	
* See the attached detailed Office a	action for a list of the certified o	copies not received.		
Attachment(s) X Notice of References Cited (PTO-892)	م ، ۲	Interview Summary (PTO-413)		
 Notice of References Cited (FTO-032) Notice of Draftsperson's Patent Drawing Reviews Information Disclosure Statement(s) (PTO-144 Paper No(s)/Mail Date 	ew (PTO-948)	Paper No(s)/Mail Date Notice of Informal Patent Application (F	PTO-152)	

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DETAILED ACTION

1. The indicated allowability of claims 2 and 10 is withdrawn in view of the newly discovered reference(s) to Hashimoto et al. (US Patent 6,915,939). Rejections based on the newly cited reference(s) follow.

Claim Rejections - 35 USC § 103

- 2. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 3. Claims 2, 10 and 12 are rejected under 35 U.S.C. 103(a) as being unpatentable over Applicant's Admitted Prior Art (AAPA) in view of Hashimoto et al. (US Patent 6,915,939) and Seiji et al. (JP 202-066760).

With regards to claims 1 and 9, Applicant, at pages 1-3 of the specification to be known as AAPA, discloses a junction device and a junction method for joining a workpiece made of a plurality of plate materials superimposed in their thickness directions at points, the method utilizing a junction tool which is configured by first and second tools placed on a junction axis substantially perpendicular to the superimposed surfaces of the workpiece while nipping the workpiece therebetween and which has a pin protruding from a distal end surface of the first tool along the junction axis and a second tool which has a flat distal end surface wherein while the first tool is rotated, the workpiece is nipped by the junction tool and pressed, then the pin of the first tool is sunk into the

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workpiece, then the workpiece is softened by friction generated by the rotation of the first tool, plastic flow is generated within the workpiece by rotation of the first tool, the vicinity of the superimposed surface of the workpiece is agitated by the plastic flow, after the agitation is sufficiently performed within the workpiece, the first tool is pulled from the workpiece and the softened plate materials are cured. AAPA does not disclose an annular concave groove which surrounds the pin on the first tool or a recess depressed at a distal end surface of the second tool along the junction axis. However Hashimoto et al. teaches such concave groove, see column 9, lines 1-5. Therefore it would have been obvious to one of ordinary skill in the art at the time the invention was made, to have provided an annular concave groove which surrounds the pin of the first tool of AAPA, in light of the teachings of Hashimoto et al., in order to improve the holding power of the materials in the joint. Furthermore Seiji et al. teaches in a junction device and a junction method for joining a workpiece made of a plurality of plate materials that, the concave portion 3a of the first tool 1 and the concave portion 5a of the second tool can be provided at either one or both, furthermore a pin-shaped concave portion can be provided instead of the concave portion 3a, see paragraphs 24 and 25 of the on-line translation. Therefore it would have been obvious to one of ordinary skill in the art at the time the invention was made, to have provided the second tool of AAPA with a recess depressed at its distal end surface, in light of the teachings of Seiji et al., in order to form a better joint.

For claim 12, see figures 1 and 2 of Seiji et al.

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Allowable Subject Matter

- 4. Claims 3, 6-8, 11 and 14-20 are allowed.
- 5. Claims 4, 5 and 13 are objected to as being dependent upon a rejected base claim, but would be allowable if rewritten in independent form including all of the limitations of the base claim and any intervening claims.

Contact Information

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Essama Omgba whose telephone number is (571) 272-4532. The examiner can normally be reached on M-F 9-6:30, 1st Friday off.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Marc Jimenez can be reached on (571) 272-4530. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

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November 26, 2005